

50 ANNI DI QUALITÀ, 1 MESE DI RISPARMIO!
50 YEARS OF QUALITY PRODUCTS, 1 MONTH OF SAVING!

www.gerardi.it



HAPPY ANNIVERSARY

SPECIAL OFFER

A DICEMBRE 2021
RISPARMIA ACQUISTANDO
I MOTORIZZATI GERARDI

IN DECEMBER 2021
SAVE PURCHASING
THE GERARDI DRIVEN TOOLS



NUOVA GAMMA BIGLIA BMT55 A PREZZI ESCLUSIVI
NEW BMT55 BIGLIA RANGE WITH EXCLUSIVE PRICES

FINO AD ESAURIMENTO SCORTE - WHILE STOCK LAST

BMT

Bolt Mounted Turret

DMG MORI



International
Haas Automation



GOLDEN YEARS
1971 • 2021

Mazak

Miyano



Nakamura-Tome

NUOVA GAMMA BIGLIA NEW BIGLIA RANGE

CORPO REALIZZATO IN MONOBLOCCO
BODY MADE IN 1 SOLID PIECE

FINO AD ESAURIMENTO SCORTE - WHILE STOCK LAST

EXCLUSIVE PRICES

ONLY IN DECEMBER
2021

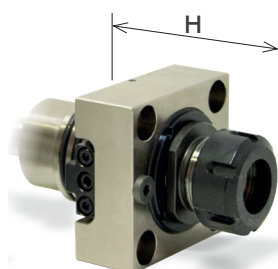
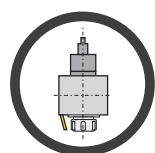


Biglia

BMT 55



CORPO NICHELATO
NICKEL PLATING BODY

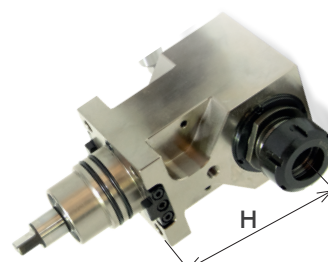
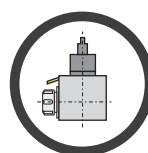


80
BAR

Axial

BMT	Cod	Biglia Cod.	ER	H	Nm	Rpm	EXCLUSIVE €
	99.BG.A01	10.57.88.00	25	70	47	6000	700
55	99.BG.A02	T.134-00061	32	70	47	6000	700
	99.BG.A03 *	T.134-00071	32	70	47	6000	1.000

* I tempi di consegna potrebbero subire variazioni - The delivery times could be subject to variations

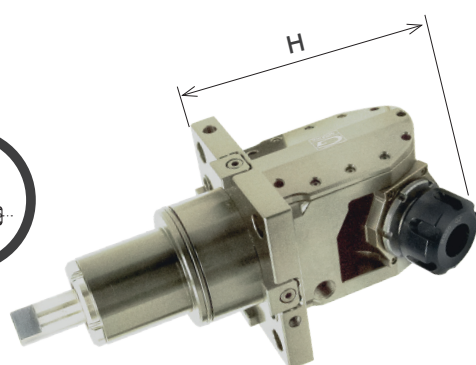
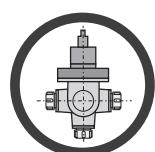


80
BAR

Radial

BMT	Code	Biglia Code	ER	H	Nm	Rpm	EXCLUSIVE €
	99.BG.A05	10.57.87.00	25	70	47	6000	1.200
	99.BG.A06	T.134-00062	32	70	47	6000	1.600
55	99.BG.A07 *	T.134-00072	32	70	47	6000	1.200
	99.BG.A08	T.134-00076	25	100	47	6000	1.400
	99.BG.A09	T.134-00077	32	100	47	6000	1.400
	99.BG.A10	T.134-00088	32	100	47	6000	1.600

* I tempi di consegna potrebbero subire variazioni - The delivery times could be subject to variations



Adjustable

BMT	Cod	Biglia Cod.	ER	H	Nm	Rpm	EXCLUSIVE €
	99.BG.A15	T134-00025	16	60	16	6000	2.900
55	99.BG.A16 *	T134-00057	20	60	16	6000	2.900

* I tempi di consegna potrebbero subire variazioni - The delivery times could be subject to variations

50

THE LAST
ANNIVERSARY
SPECIAL OFFER
DECEMBER

PREZZI IRRIPIETIBILI SOLO A DICEMBRE!

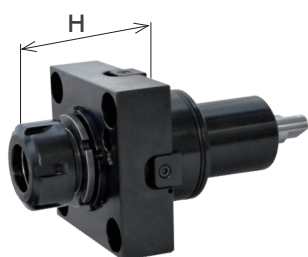
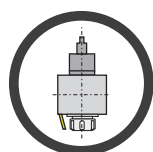
GET THE LAST ADVANTAGE!



GAMMA COMPLETA DISPONIBILE - WHOLE RANGE AVAILABLE

BMT 55/65

Bolt Mounted Turret



Axial

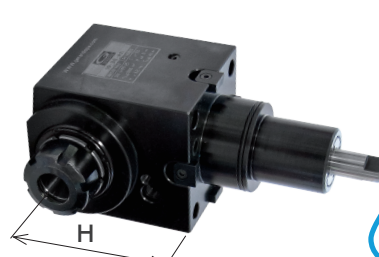
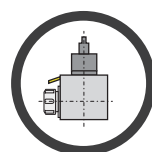
80 BAR

BMT	Cod	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
55	99.DS.A01	25	Max 57,2	40	8000	1.020	612
	99.DS.A02	25	Max 57,2	40	8000	1.170	702

Senso di rotazione uguale al mandrino - Direction of rotation same as machine spindle

BMT	Cod	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
65 HAAS READY!	99.DS.A41	32	Max 72,2	70	6000	1.200	720
	99.DS.A42	32	Max 72,2	70	6000	1.380	828

Entrambe direzioni di rotazione disponibili
Both direction of rotation to machine spindle available*



Radial

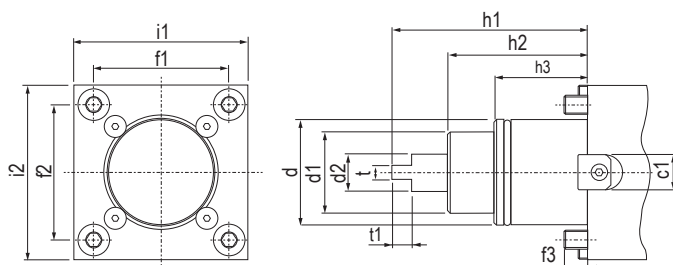
80 BAR

BMT	Cod	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
55	99.DS.A11C	25	70	40	8000	1.920	1.152
	99.DS.A12C	25	70	40	8000	2.268	1.361

Senso di rotazione uguale al mandrino - Direction of rotation same as machine spindle

BMT	Cod	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
65 HAAS READY!	99.DS.A51C	32	72	70	6000	2.016	1.210
	99.DS.A52C	32	72	70	6000	2.388	1.433

Entrambe direzioni di rotazione disponibili
Both direction of rotation to machine spindle available*



BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20

DMG MORI

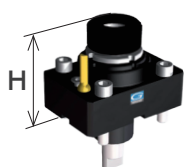


NLX

1500 - 2000 - 2500 - 3000 12 Posizioni - Stations

NZX

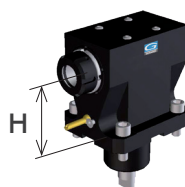
12 Posizioni - Stations



Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MS.G59	32	86,2÷89,9	60	10.000	1.176	706
99.MS.G60	32	86,2÷89,9	60	10.000	1.740	1.044
99.MS.G62	40	88,5÷92	60	10.000	1.176	706
99.MS.G63	40	88,3÷92	60	10.000	1.740	1.044

 Senso di rotazione uguale al mandrino
Direction of rotation same as machine spindle

DMG MORI



99.MS.G72	32	Max 90	60	10.000	2.520	1.512
99.MS.G73	32	Max 90	60	10.000	2.820	1.692
99.MS.G76	40	90	60	10.000	2.520	1.512
99.MS.G77	40	90	60	10.000	2.820	1.692

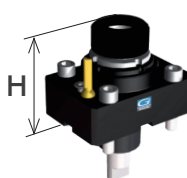
 Entrambe direzioni di rotazione disponibili
Both direction of rotation to machine spindle available*

DMG MORI



NZ

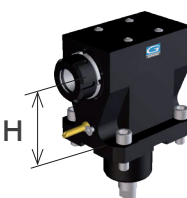
1500 - 2000 - 3100 - 3150 - 3200 16 Posizioni - Stations



Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MS.A101	25	80,6÷84,3	50	12.000	1.176	706
99.MS.A102	25	80,6÷84,3	50	12.000	1.740	1.044
99.MS.A103	32	85,5÷89,2	50	12.000	1.176	706
99.MS.A104	32	85,5÷89,2	50	12.000	1.740	1.044

 Senso di rotazione uguale al mandrino
Direction of rotation same as machine spindle

DMG MORI



99.MS.A106	25	85	50	12.000	2.520	1.512
99.MS.A107	25	85	50	12.000	2.820	1.692
99.MS.A108	32	85	50	12.000	2.520	1.512
99.MS.A109	32	85	50	12.000	2.820	1.692

 Senso di rotazione contrario al mandrino
Direction of rotation opposite to machine spindle



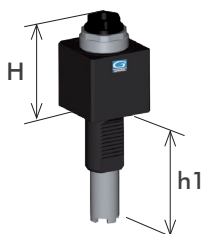
International
Haas Automation



International
Haas Automation



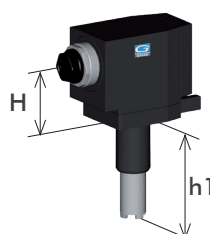
VDI40



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	-40% € EURO
99.HA.590082	32	75	117,5	63	6000	890	534
99.HA.590082B	32	75	117,5	63	6000	1.110	666
99.HA.590083	32	75	104,8	63	6000	890	534
99.HA.590083B	32	75	104,8	63	6000	1.110	666
99.HA.596352	32	75	130,25	63	6000	890	534
99.HA.596352B	32	75	130,25	63	6000	1.110	666

 Senso di rotazione uguale al mandrino
Direction of rotation same as machine spindle

VDI40



Interchangeable couplings for
the different HAAS turret



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	-40% € EURO
99.HA.590084	32	75	117,5	63	6000	1.670	1.002
99.HA.590084B	32	75	117,5	63	6000	2.110	1.266
99.HA.590085	32	75	104,8	63	6000	1.670	1.002
99.HA.590085B	32	75	104,8	63	6000	2.110	1.266
99.HA.596353	32	75	130,25	63	6000	1.670	1.002
99.HA.596353B	32	75	130,25	63	6000	2.110	1.266

 Senso di rotazione uguale al mandrino
Direction of rotation same as machine spindle

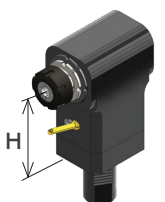
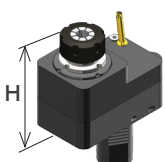
Mazak



QTN1

QUICK TURN NEXUS QTN 100, 150 M/MS -

SUPER QUADREX TURN SQT 15, 18, 200, 250 M/MS/MY/MSY 16 Station Turret - SQT 100 M/MS



Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MZ.A40	25	116,2 ÷ 120	50	6.000	2.151	1.291
99.MZ.A41	25	116,2 ÷ 120	63	6.000	2.640	1.584

99.MZ.A46	25	100	50	6.000	2.249	1.350
99.MZ.A47	25	100	50	6.000	2.542	1.525

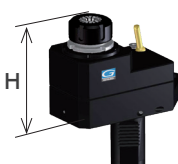
 Senso di rotazione contrario al mandrino
Direction of rotation opposite to machine spindle

Mazak



QTN2

QUICK TURN NEXUS QTN 200/250 SUPER QUADREX TURN SQT 15/18 - 200/250



Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MZ.A58	32	116,2 ÷ 120	80	6000	2.347	1.409
99.MZ.A59	32	116,2 ÷ 120	80	6000	2.836	1.702

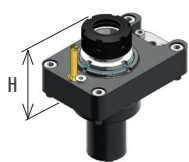
99.MZ.A65	32	130	80	6.000	2.542	1.526
99.MZ.A66	32	130	80	6.000	2.738	1.643

 Senso di rotazione contrario al mandrino
Direction of rotation opposite to machine spindle

Mazak

QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M QT COMPACT 100M - 200M - 300M



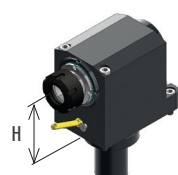
Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MZ.A03	32	Max 70	60	6.000	1.858	1.115
99.MZ.A06	32	Max 70	60	6.000	2.249	1.350

 Senso di rotazione contrario al mandrino
Direction of rotation opposite to machine spindle

Mazak

QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M QT COMPACT 100M - 200M - 300M



Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
99.MZ.A09	32	80	60	6000	2.542	1.526
99.MZ.A10	32	80	60	6.000	2.738	1.643

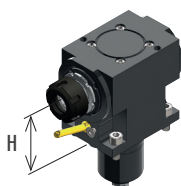
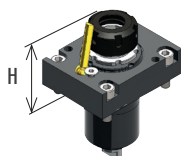
 Senso di rotazione contrario al mandrino
Direction of rotation opposite to machine spindle

Miyano



Ø45

ABX 51, 64 (TH2 / TH3) - BNE 34, 51 (S/SY / MSY) - BNX 42 (SY) - BNJ 42 / 51 (S / SY) BND 51 (C / S / SY)



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
45	99.MY.A02	25	53,9 ÷ 57,6	35	6000	803	482
	99.MY.A03	25	53,9 ÷ 57,6	35	6000	963	578
	99.MY.A09	32	75,7 ÷ 79,4	60	6000	935	561
54	99.MY.A10	32	75,7 ÷ 79,4	60	6000	1.073	644

 Uguali al mandrino - Same as machine spindle

45	99.MY.A05	25	65	35	6000	1.419	852
	99.MY.A06	25	65	35	6000	1.705	1.023
	99.MY.A11	32	75	60	6000	1.760	1.056
54	99.MY.A12	32	75	60	6000	2.079	1.248

 Contrario al mandrino - Opposite to machine spindle

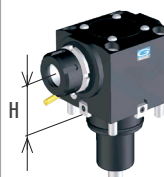
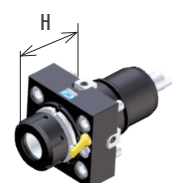


Nakamura-Tome



BMT44

NTJ 100, SC 100 - SUPER NTMX SUPER NY3 - WT, WY 100



BMT55

AS 200 (L / LS) 12/15 Station Turrets NTY3 150, 250 - SC150, 200, 250 Super NTJ, NTJX, NTM3 - TW 10 TW 20 16 Station Turrets - WT 150, 250 (II) WTS, WTW 150 - WY 150, 250

d1	Code	ER	H	Nm	Rpm	LIST PRICE €	-40% € EURO
44	99.NK.A40	25	Max 57,2	40	6000	891	535
	99.NK.A43	25	Max 57,2	40	6000	1.018	611
	99.NK.A03	32	68,5 ÷ 72,2	63	6000	935	561
54	99.NK.A04	32	68,5 ÷ 72,2	63	6000	1.441	865

44	99.NK.A50	25	60	40	6000	1.579	948
	99.NK.A53	25	60	40	6000	1.892	1.136
	99.NK.A13	32	55	63	6000	1.760	1.056
54	99.NK.A14	32	55	63	6000	2.373	1.424



1971 > 2021

In occasione del nostro anniversario, per celebrare i 50 anni trascorsi al fianco dei nostri clienti, ogni mese a partire da Gennaio 2021 un prodotto a sorpresa con risparmio del 50%! Non farti scappare questa imperdibile occasione!

To celebrate our 50th anniversary, every month starting from January 2021 one surprise product 50% off! Do not miss the chance!

DECEMBER

MOTORIZZATI GERARDI GERARDI DRIVEN TOOLS

I portautensili motorizzati per centri di tornitura a controllo numerico consentono di eseguire lavorazioni di fresatura, foratura e maschiatura sul tornio stesso e senza ulteriori piazzamenti. Anche in questo caso Gerardi propone un'ampia gamma di modelli, adatti ad attrezzare i torni e le torrette motorizzate dei maggiori costruttori di torni a livello mondiale con un rapporto qualità/prezzo insuperabile. Driven Tools for CNC lathes

Driven tools for CNC turning centres allows milling, drilling and tapping operations on the lathes without additional parts handling. Also in this case Gerardi can supply a wide range of types in order to equip the CNC lathes and turrets of the most popular builders on the market with an unbeatable price/quality ratio



Scansiona il codice e scopri di più
Scan the code and discover more

Caratteristiche e Vantaggi: Technical Features & Advantages:

- 1- Corpo in acciaio integrale
Integral steel body
- 2- Refrigerazione Interna fino a 100bar
Internal Coolant up to 100bar
- 3- Coppia fino a 100Nm e velocità fino a 12.000Rpm
Torque up to 100Nm & Torque 12.000Rpm
- 4- Uscite ER / WELDON / HSK / CAT / SK / BT / CAPTO o uscite portafresa
ER / WELDON / HSK / CAT / SK / BT / CAPTO outputs or shell end milling cutter.
- 5- Coppia conica di ingranaggi Gleason
Gleason spiral bevel gears
- 6- Cuscinetti a contatto obliquo + cuscinetti a rulli conici
Angular contact, preloaded, high precision ball bearings

PER TORRETTE VDI - FOR VDI TURRETS:

VDI 5480



VDI 5482



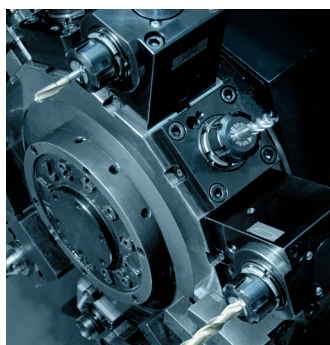
BARUFFALDI



VDI 1809

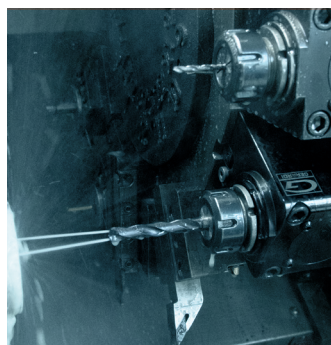


PER TORNI CNC - FOR CNC LATHES:



PIÙ DI 1000 MODELLI
MORE THAN 1000 MODELS

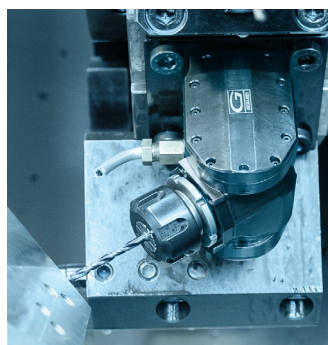
Biglia (78) - Dmg/Mori (112)
Doosan (173) - Goodway (10) Haas (22) -
Mazak (56) - Miyano (39) - Nakamura (84)
Okuma (31) Tsugami (25)
VDI Din 5480 (126) VDI Din 5482 (94)
VDI Din 1809 (74) - VDI Baruffaldi (107)
Spinner (8)



REFRIGERAZIONE INTERNA
INTERNAL COOLANT

Tutti i motorizzati possono essere forniti con passaggio refrigerante attraverso l'albero utensile fino a 100bar.

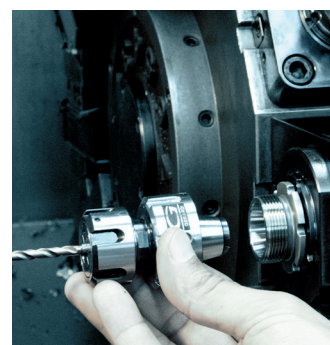
All the driven tools can be supplied with coolant feed through the spindle with rotating distributor up to 100bar



OTTIMIZZAZIONE DELLA PRODUZIONE
PRODUCTION OPTIMIZATION

Incremento della produzione e riduzione degli scarti e possibilità di utilizzo su centri orizzontali, verticali e 5 assi.

Increase productivity and reduce scraps / human errors and idel to be used on vertical, horizontal and 5th Axis CNC



NUOVI CAMBI RAPIDI
NEW MODULAR QUICK CHANGE

Il cambio rapido dell'utensile permette di ridurre i tempi morti della macchina. Tempi di installazione ridotti e possibilità di presetting a bordo macchina.

The quick change of preset tools shortens downtime of machine. Reduced set-up times and offline tool presetting possibility.



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LONATE POZZOLO (VA) Italy

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Distributor