

STD & STDFLEX / FMS / MULTIFLEX / MULTITASKING

精密组合钢  
HRC60虎钳

PRECISION  
MODULAR STEEL  
HRC60 VISES

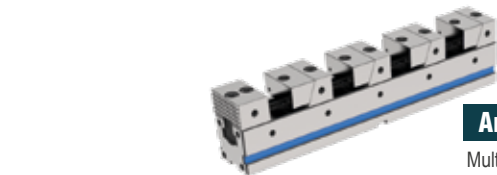
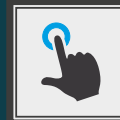


适用于任何情况的解决方案  
THE APPROPRIATE SOLUTION  
IN EVERY SITUATION

自动化  
AUTOMATIC  
READY

五轴加工中心  
5 AXIS CNC  
READY

零点定位系统  
ZERO POINT  
READY



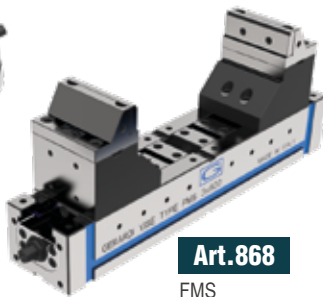
Art. 600

Multiflex



Art. 640

Multitasking



Art. 868

FMS

Art. 1A

STD e StandardFLEX



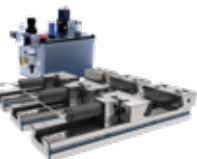
当前和未来加工的通用解决方案

吉拉蒂模块化虎钳及其所有部件都是可以互换的，可以在同一机床上排列使用。

购买吉拉蒂平口钳4种系列中的任何一款，您将拥有一个持续优化的模块化系统，受益于未来的发展和创新。

A VERSATILE SOLUTION FOR PRESENT & FUTURE MACHINING

GERARDI modular vises and all its components are interchangeable allowing the perfect alignment of vises put side by side on the same machine. Investing in each of 4 MACRO families the Gerardi modular vises means to enter in a modular system always and constantly developed and improved which will allow you to benefit all the future evolutions and news granting to all customers to get the most for each investment in the fixtures supplied by Gerardi.



STD & STDFLEX  
标准&快换系  
列平口钳  
THE MOST  
POPULAR



FMS  
数控柔性系列  
平口钳  
THE BEST



MULTIFLEX  
多工位系列平  
口钳  
THE MOST  
VERSATILE



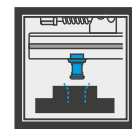
MULTITASKING  
多功能系列平  
口钳  
SELF  
CENTERING

## 最畅销的平口钳，可实现自动化操作

THE MOST POPULAR & COPIED, NOW ALSO AUTOMATIC

STD & 标准化FLEX

# STD & STANDARD FLEX



### 可用于自动化生产线

FOR AUTOMATE PROCESSES & ROBOTIZE THEM

标准系列和快换系列平口钳是为自动化加工中心而设计，尤其适用于立式加工中心。

The STD and Standard FLEX automated vises are designed for the automatic and robotized use on machining centers, specifically made to work on vertical centers.



- |   |                                 |
|---|---------------------------------|
| 1 | 快速夹紧 / QUICK CLAMPING           |
| 2 | 高刚度 / GREAT RIGIDITY            |
| 3 | 迅速下拉 / PULL DOWN ACTION         |
| 4 | 精度 ±0.02MM / ACCURACYES ±0,02MM |

## 数控柔性系列平口钳

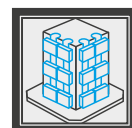
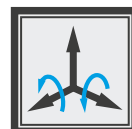
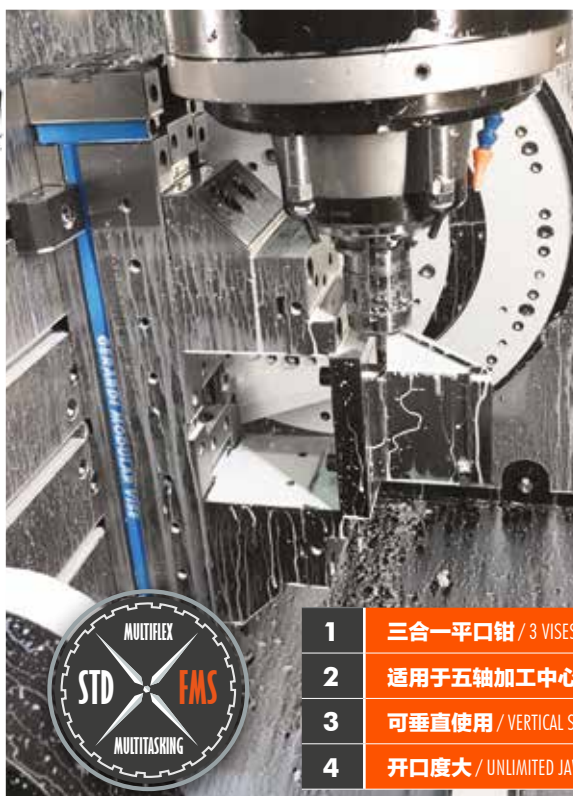
THE BEST AND MOST COMPLETE



数控柔性平口钳用于单向、双向和自定心夹紧

FOR SINGLE, DOUBLE AND SELF-CENTERING CLAMPING

3 VISES IN 1



### 数控柔性平口钳，也可用于五轴加工中心

FMS VISES FOR YOUR 5 AXIS MACHINING CENTRE TOO

数控柔性平口钳适用于五轴加工中心，工件装夹位置高，远离钳体和工作台。

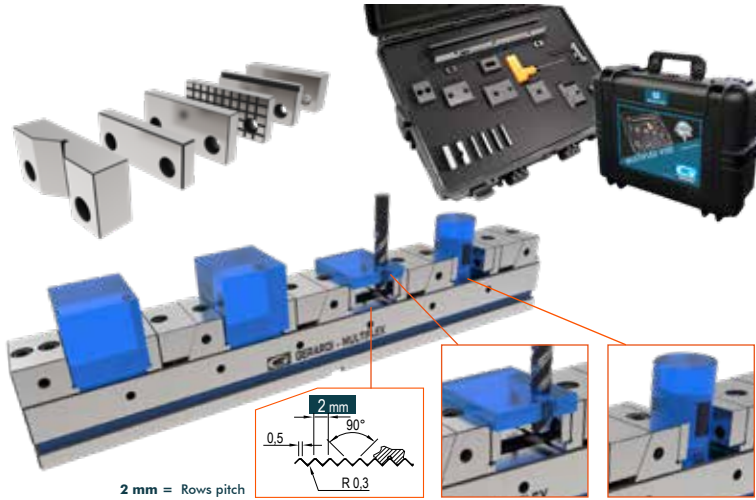
FMS vises for 5 axis machining operations with high jaws to keep the workpiece clamped far from the vise and the table.



- |   |                                 |
|---|---------------------------------|
| 1 | 三合一平口钳 / 3 VISES IN 1           |
| 2 | 适用于五轴加工中心 / ALSO FOR 5 AXIS CNC |
| 3 | 可垂直使用 / VERTICAL SET-UP READY   |
| 4 | 开口度大 / UNLIMITED JAWS RANGE     |

# 多工位夹持, 可夹持19工位不同尺寸的工件 FOR MULTIPLE CLAMPING UP TO 19 WORKPIECES OF DIFFERENT DIMENSION

## MULTIFLEX 多工位系列平口钳 THE MOST VERSATILE



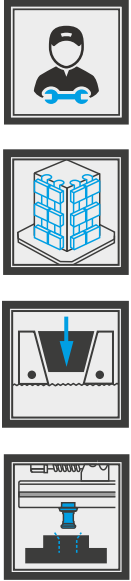
### 可装配软钳口 AVAILABLE SOFT MACHINEABLE JAWS TOO

夹持范围无限。钳口种类: 台阶钳口、齿面钳口、光面钳口、V型钳口、双向钳口等。一台平口钳上可夹持多达19个工件。

Limitless range of clampings. Jaws are available in: step, milled, smooth and for round workpieces, double, machineable versions Etc. Possibility to clamp up to 19 workpieces on the same vise.

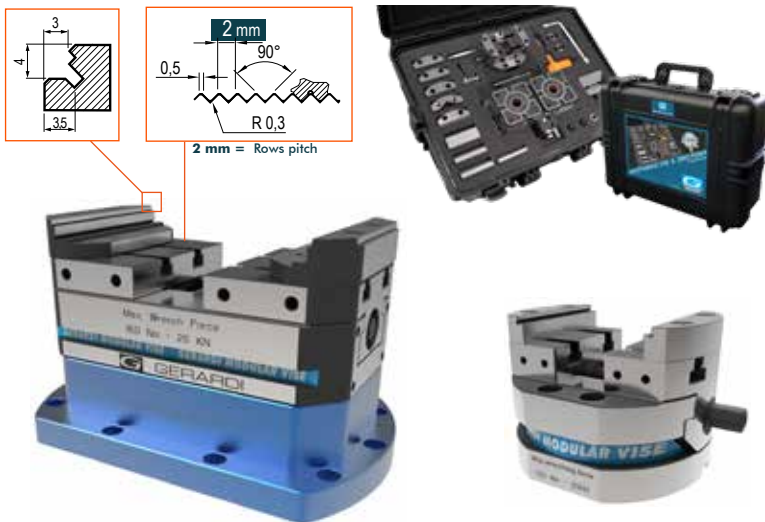


- |   |                                 |
|---|---------------------------------|
| 1 | 多功能性 / EXTREME VERSATILITY      |
| 2 | 开口度大 / UNLIMITED CLAMPING RANGE |
| 3 | 无磨损 / NO WEAR                   |
| 4 | 安装时间短 - SHORT SET-UP TIMES      |



# 用于五轴加工中心 FOR ADVANCED APPLICATIONS ON 5 AXIS MACHINING CENTRES

## MULTITASKING



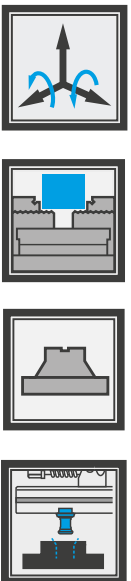
### 高精度自定心平口钳 HIGH-PRECISION SELF CENTERING VISES

为小工作台加工中心或五轴加工中心而设计, 丝杆带有双向螺纹, 使用扳手拧动丝杆可实现自定心夹持。

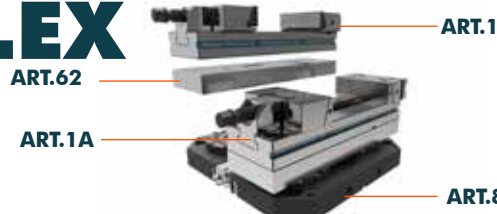
Designed to work on machining centers with small tables or 5-axis centers. Central screw with double thread, granting a perfect self-centered clamping using a basic wrench.



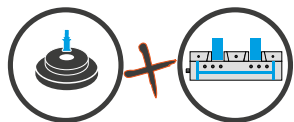
- |   |                                       |
|---|---------------------------------------|
| 1 | 自定心 / SELF-CENTERING                  |
| 2 | 精度 ±0.02mm / HIGHEST ACCURACY ±0,02mm |
| 3 | 无磨损 / NO WEAR                         |
| 4 | 高刚度和高安全性 / RIGIDITY AND SAFETY        |



# STD-STD FLEX



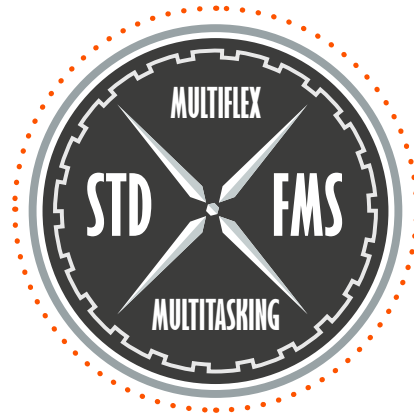
# FMS



# MULTIFLEX



# MULTITASKING



## 零点定位系统 ZERO POINT READY

使用零点定位系统可节省95%的更换工装时间  
只需几秒钟就可将平口钳/方箱/工件从零点定位器上定  
位和更换，极大的节省了更换工装时间。用最简单有效  
的方法，节省最多的时间实现利益最大化。任何人都可  
操作使用。

### SAVE UP 95% SET UP TIME BY USING ZERO-POINT

Simply place and remove vise / tombstone / workpiece to  
be machined on Zero Point in few seconds, potentially  
saving many hours per day. The easiest and most effecti-  
ve way to decrease set up time and increase profits. Any  
operator can use it.



### 标准系列/快换系列平口钳 STD / StandardFLEX

世界上最畅销的平口钳。  
价格、质量、多功能性的完美  
结合。

The most popular (and copied)  
vise in the world.  
The perfect mix: Price, quality,  
versatility.



### 数控柔性系列平口钳 FMS vises

数控柔性性和四面系列平口钳。  
可单向、双向、自定心夹紧，上  
千种钳口可选配。

FMS vises and Vise-towers se-  
ries. Single, Double and self-  
centering vises and hundreds of jaws  
available.



### 多工位系列平口钳 MULTIFLEX vises

多工位和四面系列平口钳。  
万能平口钳！用于多种不同尺寸  
工件的夹持。

Multiflex vise and Vise-towers:  
The most versatile vise! For flexi-  
ble clamping of multiple workpie-  
ces of various sizes



### 多功能系列平口钳 MULTITASKING vises

多功能系列平口钳  
适用于五轴加工中心、自定心或  
偏心的平口钳

Vises for advanced applications  
on 5 axis machining centres,  
Self-centering and / or eccentric

