

HAAS 机械设备 / FIXTURES FOR HAAS MACHINES

升级你的HAAS,
提高生产效率!
UPGRADE YOUR
HAAS AND BOOST
PRODUCTIVITY !!

定制化的角度头板

WISE TOWERS / TOMBSTONES / TAILORMADE
HEAD PLATES READY FOR HAAS PALLETS

精密模块化夹具

Precision modular vises

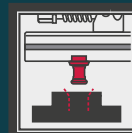
您HAAS数控机床的完美选择

THE PERFECT ONE FOR YOUR HAAS CNC MACHINE

上部凸轮嵌入
TOP JAW
INSERTS

5轴机床
5 AXIS
MACHINE

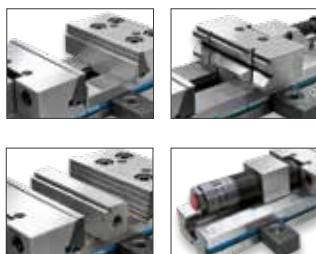
0点准备就绪
ZERO POINT
READY



Art. 1



钳口宽度从75到300mm
Jaw widths from 75 up to 300mm
Any Opening length is possible



灵活的夹钳
Multiflex vises

可以抓取从1到12各种不同尺寸的工件
FOR MULTIPLE CLAMPING FROM 1 TO 12
WORKPIECES OF VARIOUS SIZES

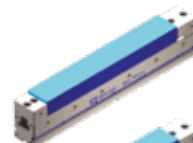
钳口宽度从50到100mm, 最大底座
长度为1000mm。
Jaw widths from 50 up to 100mm
Max. base length 1000mm



Art. 600



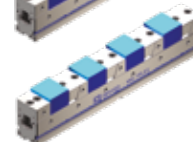
1
piece
clamping



2
pieces
clamping



4
pieces
clamping



最佳性价比

THE BEST
PRICE / QUALITY RATIO

- 最高精度0.02mm。硬化和研磨 HRC60
- 终身无磨损。多功能性：方便快捷的虎钳配置和自动化选项。
- 刚性和安全性：下拉式钳口。模块化：目前市场上最广泛的配件。可操作性。
- HIGHEST ACCURACY 0,02 mm • HARDENED & GROUND HRC60: no wear & tear for life time
- VERSATILITY: easy and quick vises configuration and automation options
- RIGIDITY & SAFETY: pull down jaws • MODULARITY: the widest range of accessories today available on the market • GANG OPERATIONS POSSIBLE • VISE TOWERS

带外螺纹的内螺母 INTEGRAL ANGLE HEADS SERIES

CLASSIC LINE

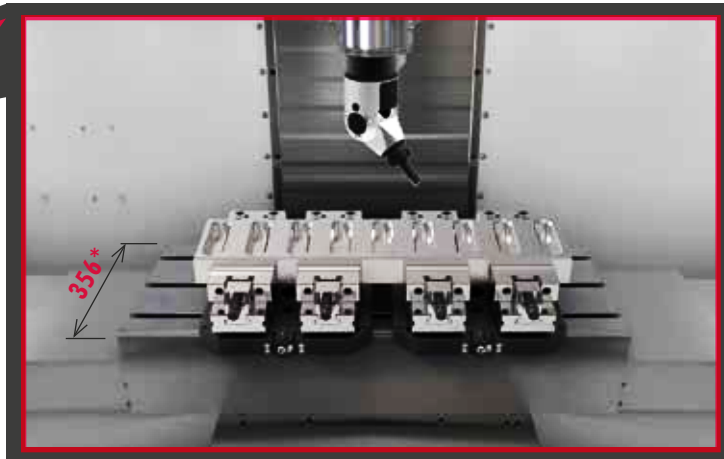
全球畅销 - THE WORLDWIDE MOST POPULAR AND FAMOUS



* 可以安装开口为200mm的虎钳
Possible mounting vises with
200mm opening.



Haas VF2 - 可调节经典款
角度头和标准虎钳安装



ATC series

SK	型号 / Type	TYPE	回转 Rotation	ER	Nm	Rpm
40	GL90-7	0	↻	11 - Ø1/7	5	10.000
40	GL90-10	0	↻	16 - Ø1/10	10	10.000
40	GL90-16	1	↻	25 - Ø1/16	24	8.000
40	GTU-10	0	↻	16 - Ø1/10	10	6.000
40	G90-5	1	↻	8 - Ø0,5/5	4	10.000
40	G90-7 / 7L	1	↻	11 - Ø1/7	5	10.000
40	G90-10 / 10L	1	↻	16 - Ø1/10	10	10.000
40	G90-16 / 16L	1	↻	25 - Ø1/16	24	8.000
40	GMU-13 / 13L	0	↻	20 - Ø1/13	6	4.000
40	GMU-16	1	↻	25 - Ø1/16	18	4.000
40	G90-16 2U	1	↻	25 - Ø1/16	24	4.000
40	GR90- 10	1	↻	16 - Ø1/10	20	4.000
40	GR90-16	1	↻	25 - Ø1/16	20	4.000

50	G90-20 / 20L	2	↻	32 - Ø2/20	40	4.000
50	G90-30	3	↻	40 - Ø3/30	75	4.000
50	G90-S40	4	↻	ISO40/ CAT/BT40	140	4.000
50	GMU-20	2	↻	32 - Ø2/20	32	4.000
50	G90-20 2U	2	↻	32 - Ø2/20	40	4.000
50	G90-30 2U	3	↻	40 - Ø3/30	75	4.000
50	GR90-5	1	↻	SCHAUBLIN P6 - Ø0,3/4,5	9	8.000
50	GR90-S40	4	↻	ISO40/ CAT/BT40	140	4.000

与机床主轴相反的旋转方向。
DIRECTION OF ROTATION OPPOSITE TO THE MACHINE SPINDLE

旋转方向与机床主轴相同。
DIRECTION OF ROTATION SAME AS MACHINE SPINDLE



HAAS STOP BLOCK
包容 - INCLUDED

升级车床，提高生产效率

UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY

DRIVEN TOOLS

最著名的刀具和车床制造商。 - FOR THE MOST FAMOUS TURRETS AND LATHES BUILDERS



径向驱动刀具ER32，
输出安装在 Haas ST20上。



HAAS

编码 / Code	型号 Type	输出 Output	内冷 Int.Cool.	回转 Rotation	H	L	Nm	Rpm	kw
99.HA.590083 / 83B	Axial	ER32	NO / 25bar		75	104,8	63	6.000	10
99.HA.590082 / 82B	Axial	ER32	NO / 25bar		75	117,55	63	6.000	10
99.HA.596352 / 52B	Axial	ER32	NO / 25bar		75	130,25	25	6.000	10
99.HA.590085 / 85B	Radial	ER32	NO / 25bar		75	104,8	63	6.000	10
99.HA.590084 / 84B	Radial	ER32	NO / 25bar		75	117,55	63	6.000	10
99.HA.596353 / 53B	Radial	ER32	NO / 25bar		75	130,25	63	6.000	10
99.HA.00U1 / U1B	Adjustable	ER25	NO / 25bar		81	104,8	25	6.000	10
99.HA.00U2 / U2B	Adjustable	ER25	NO / 25bar		81	117,55	25	5.000	10
99.HA.00U3 / U3B	Adjustable	ER25	NO / 25bar		81	130,25	25	6.000	10



Haas
L= 104.85

VDI 刀具
SL20 - SL30

Haas
L=117.55

VDI刀具 24 工位刀具
SL40 / ST10, 15, 20, 25, 30, 35
HYBRID TURRET 12 station turrets
DS30 / SL 20, 30 - ST 10, 20, 25, 30, 35 / TL 15, 25

Haas
L=117.55

混合刀具12工位刀具
SL40 / ST40, 45 (L)

BMT65 DS30Y - ST20Y - ST25Y - ST30Y - ST35Y

编码 / Code	型号 Type	输出 Output	内冷 Int.Cool.	回转 Rotation	H	Nm	Rpm	kw
99.DS.A41 / A42	Axial	ER32	NO / 80bar		68,5÷72,2	70	6.000	10
99.DS.A27	Axial	ER20	NO		122,5÷126,2	20	24.000	8
99.DS.A51 / A52	Radial	ER32	NO / 80bar		72	70	6.000	10
99.DS.A51C / A52C	Radial	ER32	NO / 80bar		72	70	6.000	10
99.DS.A73 / A74	Radial	ER32	NO / 80bar		100	70	6.000	10
99.DS.A73C / A74C	Radial	ER32	NO / 80bar		100	70	6.000	10
99.DS.A29	Radial	ER20	NO		72	35	12.000	8
99.DS.A30	Radial	ER20	NO		72	20	24.000	8
99.DS.A62	Radial	Ø22	NO		72	70	6.000	10
99.DS.A111	Radial	Ø22	NO		100	70	6.000	10
99.DS.A31	Double	ER32	NO		72	70	6.000	10
99.DS.A78	Double	ER32	NO		100	70	6.000	10
99.DS.A64 / A65	Adjustable	ER25	NO / 80bar		75	25	6.000	4



准确，快速，安全
ACCURATE, QUICK AND SAFE

0点 ZERO POINT

立即定位和夹紧 - IMMEDIATE POSITIONING AND CLAMPING



Morse su Zero Point
Zero Point Clamping Vises

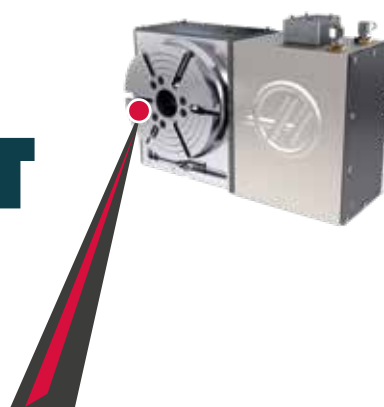


Serraggio di un portapezzi su Zero Point
Zero Point Clamping a Tombstone



Portapezzi con Zero Point
Zero Point on a Tombstone

安装在HAAS转盘
HRT210上的紧凑型夹持虎钳。



第5轴机床中心用虎钳
VISES FOR 5th AXIS MACHINE CENTRES

MULTITASKING

4/5轴机床自定心或偏心虎钳 - SELF-CENTERING OR ECCENTRIC VISE FOR 4/5

AXIS MACHINES



Art.640
Type 1-2-3

拉钉
Pull Stud

带1个零点的单管
Single Riser with
Zero Point Art.63



Art.640
Type 3x266

拉钉
Pull Stud

带2个零点的双立管
Double Riser with
2 Zero Point Art.64



如图所示安装在ZERO
POINT单位上（可直接安装）

