



GripMatic

Hydraulic or pneumatic vise double effect



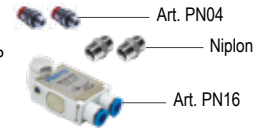
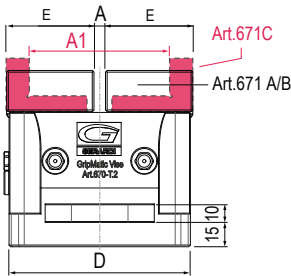
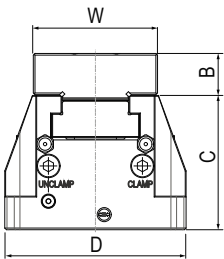
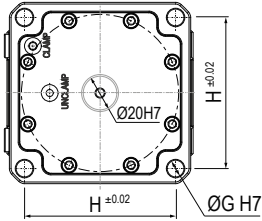
5 Years Warranty

Reduction up to

IDEAL FOR 5 AXIS CENTRES

Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P)
- Direct input adaptor (Air/Oil) (Art.670IDL) - No return valve (Art.PN16)

Type	2	3	4
Jaw width W	74	99	124
Max opening A	6,4	8,5	12
Max opening A1	58,8	106,5	124,5
Vise height C+B	105	135	165
Base height C	80	105	130
Vise width D	106	166	206
Jaws width E	52	78	96
Pitch centering and fixing holes H	90	140	170
Air pressure Max 10BAR			
Clamping force	5,1 kN	16 kN	22 kN
ART.670 Pneumatic - Code	7.67.0PN20	7.67.0PN30	7.67.0PN40
LIST PRICE €	1.545	2.060	2.730
Pressure			
Pressure	30 Bar	30Bar	25 Bar
Clamping force	15kN	25kN	45kN
ART.670 Hydraulic - Code	7.67.0ID20	7.67.0ID30	7.67.0ID40
LIST PRICE €	1.545	2.060	2.730

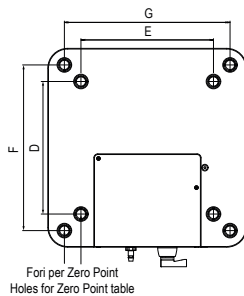
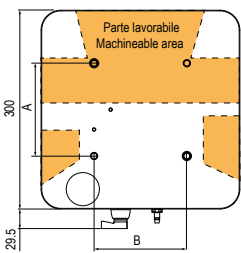
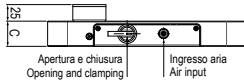


Interfaced plate

Interfaced plate for Grip Matic vises

Art.670CP SEMI-AUTOMATIC

Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.



Type	2	3	4
Holes pitch A	90	140	170
Holes pitch B	90	140	170
Plate height C	38	38	38
Pitch holes (Zero Point) D	200	200	200
Pitch holes (Zero Point) E	200	200	200
Pitch holes (Zero Point) F	250	250	250
Pitch holes (Zero Point) G	250	250	250
Air pressure Max 10BAR			
Clamping force	5,1 kN	16 kN	22 kN
Code	7.67.0CP20	7.67.0CP30	7.67.0CP40
LIST PRICE €	2.000	2.000	2.000

Art.670AP FULLY AUTOMATIC

Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).



100% CUSTOMIZABLE PLATE

Type	2	3	4
Air pressure Max 10BAR			
Clamping force	5,1 kN	16 kN	22 kN
ART.670 Pneumatic - Code	7.67.0AP20	7.67.0AP30	7.67.0AP40
LIST PRICE €*	2.200	2.200	2.200

*Minimum price, PERSONALIZATION EXCLUDED